

ASAP

Dart Aerospace Ltd.

Date: Thursday, 12/06/2008 9:46:02 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PLUG		
Job Number	: 39826					
Estimate Number	: 10930					
P.O. Number	:			Part Number	: D2057	
This Issue	: 12/06/2008		S.O. No. :	Drawing Number	: D2057 PRELIM <i>pt</i> <i>06.06.12</i>	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: PRELIM	
Previous Run	: 39661			Material	:	
Written By	:			Due Date	: 19/06/2008	
Checked & Approved By	:			Qty:	100	Um: Each
Comment	: Est D 02.08.22 Made in Cobra KJ Est Rev:E 08-05-27 as per ECN1195P DD verified by:EC Est Rev:F 08-06-04 Added QC8 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R0750	6061-T6 Round Bar .750"	(100)
		Comment: Qty.: 0.1050 f(s)/Unit Total : 10.5000 f(s) 6061-T6 Round Bar .750"	
		Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod (M6061T6R0.750) Batch <i>m105857</i> mmr 08/06/13	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	(100)
		Comment: HARDINGE CNC LATHE SMALL Make as per Dwg D2057 and Folio FA260. Break all sharp edges 0.015 max. Do not drill Ø0.191	
			<i>D2057/mmr 08/06/13</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	(100)
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>mmr 08/06/13</i>
4.0	QC8	SECOND CHECK	(100)
		Comment: SECOND CHECK	<i>mmr 08/06/13</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	(100)
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST1</i>	<i>mmr 08/06/13 (100)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/06/2008 9:46:03 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLUG

Job Number: 39826

Part Number: D2057

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/1998

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-17

W/I/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

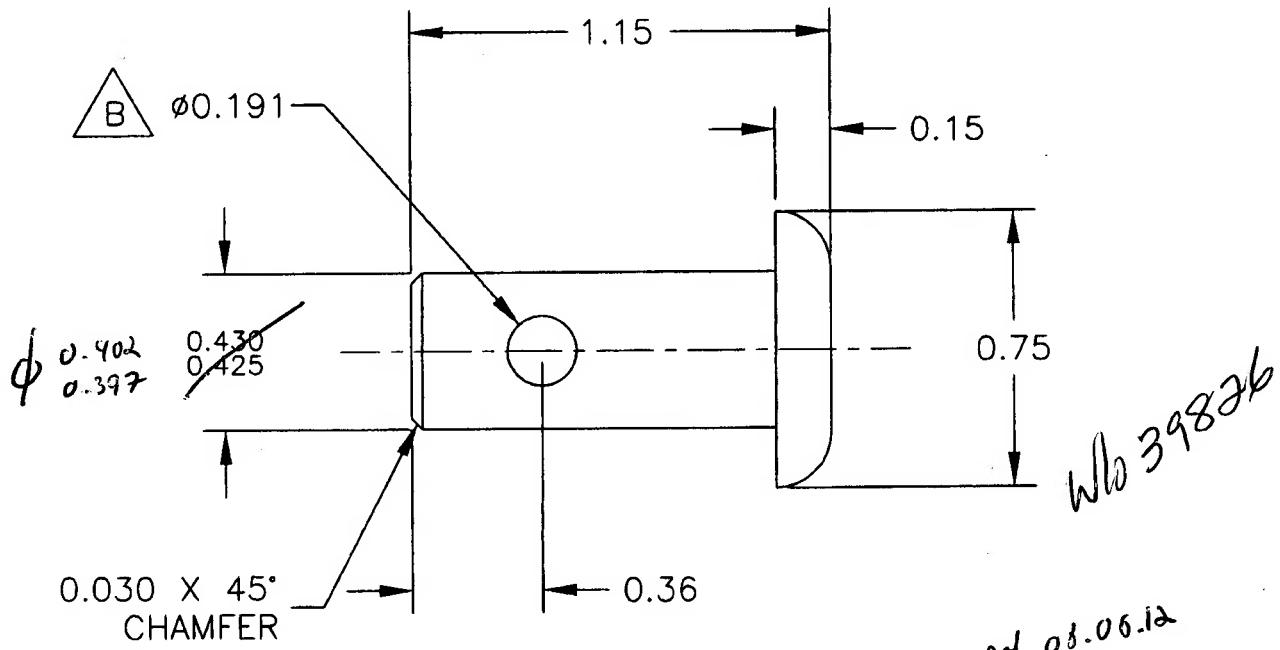
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

COPY 4586

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>[Signature]</i>	<i>[Signature]</i>	D2057	SHEET 1 OF 1
DATE		TITLE	SCALE
98.10.15		PLUG	2:1
A	92.03.13	NEW ISSUE	
B	98.10.15	REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)	

RELEASED
98.10.16 PS

pd 08.06.12
UNDER REVIEW
08/08/98

0.430/0.425 TO
BECOME SMALLER B/C
02010-1031-104 IS
CHANGING

MATERIAL: 6061-T6 ROD (QQ-A-225/8)
FINISH: NONE
BREAK ALL SHARP EDGES 0.015 MAX
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39826
Description: Plug	Part Number:	D2052
Inspection Dwg: D2057	Rev: P501M	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	mmF/DTP	Audited by:	gk	Prototype Approval:	
Date:	08/06/13	Date:	08/06/13	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

